

With the Revolutionary Multi Servo System, Weber 5XF/ 5CHB & 7FW/ 7CHB Help You Win More!



H. G. Weber Variable Size S.O.S. Carrier Handle Bag Machine/ with multi servo system

The new generation Weber 5XF/5CHB and 7FW/7CHB equipped with multi servo motor control systems are designed for the high-speed, accurate production you need to surpass the competition and exceed your market demands!



Touch Screen Operator Interface-
Easy to set up and fine adjust. Alarm and machine status will display on the monitor instantaneously.



Modified Slits
Weber bag machines, with their bottom flap slitting and forming system, produce bags with square, uniform bottoms.



Cam design cord forming for reduced stress on cord. With cold glue and hot melt glue patterns, handles are compressed to initiate firm bonding of handles — it also helps reduce cost.



Servo-driven J-cut (optional) functions inside the top folding. An easy cut leads to a pair of beautiful handles.



Servo-driven Top Scoring (optional) efficiently provides an enhanced bag structure.

- Servo 1 Main Drive: Direct Drive with Encoder to increase Stability & Accuracy of Machine.
- Servo 2 Drawrolls: Gives Greater Accuracy for Print to Cut Registration and Ease of Changing Cut Length.
- Servo 3 B Module: Handle Position Adjustment is Made without Stopping the Machine.
- Servo 4 Compression Section: Applying Proper Pressure to Bond the Handle Patch to the Web, and Control Web Tension.
- Servo 5 Perforator: Pre-cuts the Main Paper Web According to Handle Position Precisely without Changing Parts.
- Servo 6 Paste Sectors: Fast & Accurate Adjustment Whenever Changing Handle Patch Pasting Position.
- Servos 7 & 8 (Optional) Top Scoring and J-cut: Changing Top-scoring and J-cut Position for Top Folding without Changing Parts.

Dual Stream Handle Forming Modules

- Handle Forming "A" Module-Enclosed glue system for patch handle formation (Continuous cold glue with intermittent hot melt over handle material.)
Cam design cord forming section for making dual stream handles
- Handle Application "B" Module-Servo controlled surface drive for web tension control

High Efficiency Bag Making

- Rollstand of single roll design with automatic tension control system
- Automatic small roll detection and stop (with H. G. Weber Rollstand)
- Web break detection with auto machine stop
- Enclosed Seam Adhesive Applicator

Safety Guarding and Bag Counter

- Standard machine guarding includes selected electrical guard interlocks or keyed access points
- Jam detection system with detection points in selected locations
- Side delivery table (includes adjustable bag count)

More Options, More Features

- Please consult H. G. Weber sales personnel for optional features available
- Servo-driven Top Scoring: Changing Top-scoring position for top folding without changing parts
 - Optional die-cut handle (requires additional equipment)
 - Automatic shaftless unwind
 - Adjustable former (7FW model only. The thumb notch assembly is not supplied when machine is equipped with adjustable former.)
 - 5'-10" Bag bottom (" 7FW model only. For more details please refer to specifications.)



Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards MUST be in place and functioning properly before machine operation.

Standard side table bag delivery system with adjustable bag count.