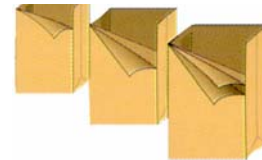


Variable Size Bag Machine



- ◆ Produces a variety of paper or film bag sizes
- ◆ Bags from plain or preprint stock, and/or in-line printing
- ◆ 1, 2 or 3-ply bag making capabilities available in a broad range of styles
- ◆ Auxiliary in-line equipment available to meet your special bag making requirements

Quality and flexibility are just two trademarks of H.G. Weber Company's variable size bag machines. Rugged machine construction provides continuous superior performance. Five variable size models produce a broad range of Self Opening Style (S.O.S.) bag sizes. One machine can produce numerous bag variations – from simple one-ply bakery bags to three-ply pet food bags.

Bag machines hold their settings and adjustments for consistent bag formation. The servo drive system has eliminated the need for change gears, saving valuable setup time. A touch of a keypad changes the bag tube length.

A full line of auxiliary equipment can expand your versatility. Add a laminator to produce film-lined bags. A rotary die cutter creates window bags, decorative die-cut bags, and die-cut handle bags. The wire tie applicator enables you to manufacture recloseable bags. High quality shopping bags are produced with the carrier handle bag machine.

Our Service Plus Team provides intensive operator training, and on-going technical support and service throughout the life of your investment. Call on H.G. Weber Company to help you choose the customized variable size bag machine system that will fulfill your bag making needs now and into the future.

STANDARD FEATURES

- ◆ Independent Servo Drawroll Drive System for running preprinted materials (no change gears)
- ◆ Touch Screen Operator Control, ease of machine setup for repeat changes & monitoring machine
- ◆ Plate steel and cast iron frame construction with ball bearings throughout
- ◆ Unwind rollstand with belt tension control
- ◆ 55" (1400-mm) diameter rollstand capacity
- ◆ 3" (75-mm) pneumatic paper roll spindle
- ◆ Seam adhesive wheel with stainless steel tray
- ◆ One (1) tube former
- ◆ Pneumatic drawroll assembly
- ◆ Serrated rotary cutoff with elliptical gears
- ◆ Center gripper, clamps and drum fingers are spider mounted for ease of changeover
- ◆ Low viscosity bottom adhesive application
- ◆ Vertical or horizontal table delivery
- ◆ Fully guarded
- ◆ Machine wiring to NEC standards

OPTIONAL FEATURES

- ◆ Automatic web tensioning system
- ◆ Automatic web alignment system
- ◆ Adjustable tube former, 7XF or 7FW Models
- ◆ Accumulator delivery
- ◆ Enclosed seam adhesive system
- ◆ Bottom adhesive agitation
- ◆ Siftproof bottom slitting, mechanical or electronic
- ◆ Inside guard lighting
- ◆ Lip cutoff at top of former
- ◆ Non-serrated rotary cut

SPECIFICATIONS

Machine Models		3XF	5XF	7XF	7FW	9AW <small>see separate brochure for additional information</small>
Bag Width	Inches	3 – 7 1/2	3 1/4 – 10 1/2	5 – 12	*7 3/4 – 18	7 3/4 – 18
	mm	76 – 191	83 – 267	127 – 305	*197 – 457	197 – 457
Bag Bottom	Inches	1 3/4 – 4	2 – 6	3 – 7	3 1/2 – 7 *5 – 10 (optional)	5 1/2 – 12
	mm	45 – 102	50 – 152	76 – 178	89 – 178 *127 – 254 (optional)	140 – 305
Tube Length	Inches	7 1/2 – 14 5/8	10 1/4 – 21	14 1/2 – 30	14 1/2 – 30	21 1/2 – 44
	mm	191 – 371	260 – 533	368 – 762	368 – 762	546 – 1118
Max. Basis Weight	Pounds	90	120	140	140	180
	GM ²	148	196	229	229	293
Max. Paper Width	Inches	23 3/4	34	39	51	61
	mm	603	864	990	1295	1550
Roll Diameter	Inches	55	55	55	55	55
	mm	1400	1400	1400	1400	1400
Main Motor	HP	10	15	20	25	30
	KVA	10	17	21	26	33

****Model 7FW Width Range Changes: With optional 5 to 10" bag bottom, bag width is limited by maximum paper width of 51" for bag bottoms larger than 7".***

PLEASE NOTE: Certain bag size combinations within a machine range may not be possible. Contact your sales representative to discuss specific bag sizes.

Machine guards are provided for your safety and protection. To avoid the possibility of serious personal injury, all guards **MUST** be in place and functioning properly before machine operation.

H.G. WEBER & CO., INC.

FLEXIBLE PACKAGING MACHINERY

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